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D3213-041
Job Sheet 197265



Part No: D3213-041

Job Qty: 6 pcs

Part Name: Replacement Interior Door For -015 & -025



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/3/19

Job Tracking No:

Due Date: 7/12/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 05-11-17 17:27

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	7/12/19		0.00	2.34	Small Fab - 1		NOV 29 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	6 pcs	7/12/19		0.00	0.00	QC 5 - 10		NOV 30 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Powdercoat - 4 Black Sand - B4B	6 pcs	7/12/19		0.00	0.41	Powdercoat - 1 - B4B		NOV 30 2019
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
130	QC 3	6 pcs	7/12/19		0.00	0.00	QC 3 - 10		3/19-12-5
							QC 3 - 13		
							QC 3 - 15		

					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	DAS 58 9-89
					QC 3 - 58	6107 910 238
					QC 3 - 59	DEC 05 2019
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
140	Small Fab - 2 - B4B	6 pcs	7/12/19	0.00 2.34	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	DEC 05 2019
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
150	QC 5	6 pcs	7/12/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS 40 9-89
160	Packaging 3-1 - Stock - B4B	6 pcs	7/12/19	0.00 0.00	Packaging 3 - 1 - B4B	DEC 11 2019
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS 21 9-89
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 -	

				B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	6	7/12/19	0.00 0.00	QC 21 - SA - 21	DAS
	pcs			QC 21 - SA - 70	21
				QC 21 - SA - 53	3-53
Part Op 100 - (Small Fab) 1-Assemble as per Dwg D3213 Transfer drill hinge using DT8470 & DT9520 Identify as D3213-041 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) <i>MIS6440</i> 120 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3) START TIME: <i>9:15</i> Q.U.T: <i>300°</i> FINISH: <i>9:45</i> 130 - (QC3- Inspect Part Finish) 140 - (Small Fab) Assemble as per Dwg D3213 150 - (QC5- Inspect part completeness to step on W/O) 160 - (Identify as per dwg & Stock Location:_____) 170 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3161-3	Hinge	12 pcs (2 ea)	100-Small Fab - 1	5164477
D3213-1	Door Panel	6 pcs (1 ea)	100-Small Fab - 1	5226751
D3213-3	Door Panel	6 pcs (1 ea)	100-Small Fab - 1	5227040
MS20470AD4-6	Rivet, Universal Head	6 Ea (1 ea)	100-Small Fab - 1	5143199
D2137	Decal(No Step)	6 pcs (1 ea)	140-Small Fab - 2 - B4B	5135081
D2419	Handle	6 pcs (1 ea)	140-Small Fab - 2 - B4B	5160299
D2462	Neoprene Seal (\$Per Foot)	14.4000 pcs (2.4 ea)	140-Small Fab - 2 - B4B	5140390
D2728-1	Dart Logo Label Small	6 pcs (1 ea)	140-Small Fab - 2 - B4B	5210473
MS20470AD4-4	Rivet, Universal Head	144 Ea (24 ea)	140-Small Fab - 2 - B4B	5106821
NAS1149DN632J	Washer	6 pcs (1 ea)	140-Small Fab - 2 - B4B	5143558

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3161-3	12	28	0
	D3213-1	6	6	0
	D3213-3	6	6	0
	MS20470AD4-6	6	4,024	0
140-Small Fab - 2 - B4B	D2137	6	91	0
	D2419	6	38	0
	D2462	14	466	0
	D2728-1	6	0	0
	MS20470AD4-4	144	29,981	0
	NAS1149DN632J	6	358	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

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Container No: S236162



Part: D3213-041

Job No: 197265

Serial No/Batch: S236162

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/29/19